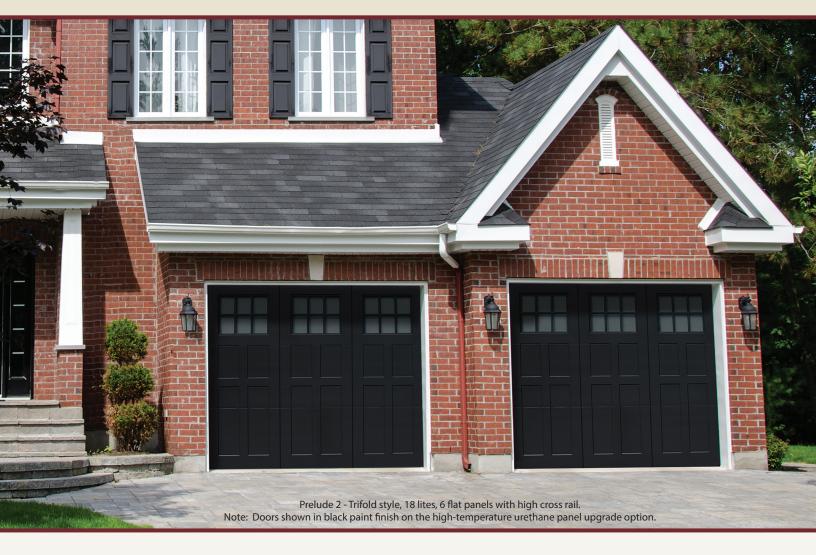


PRELUDE 2

VINYL

OVERHEAD CARRIAGE STYLE DOORS



PRELUDE 2

The Prelude 2 brings together beautiful, low-maintenance materials and innovative construction techniques to provide countless design possibilities to enhance your home's curb appeal and architectural charm.

Popular Carriage Door Styles

Prelude 2 is available in Swing, Trifold, and Barn styles to complement any home style or architecture.

Standard and Custom Sizes

Specify your door size to fit new construction or your remodeling needs. Single and double doors are available. Doors are made to order and are easily customized to any size opening.

Elegant Panel Styles

Choose from standard panels options or design your own.

Simulated Divided Lites

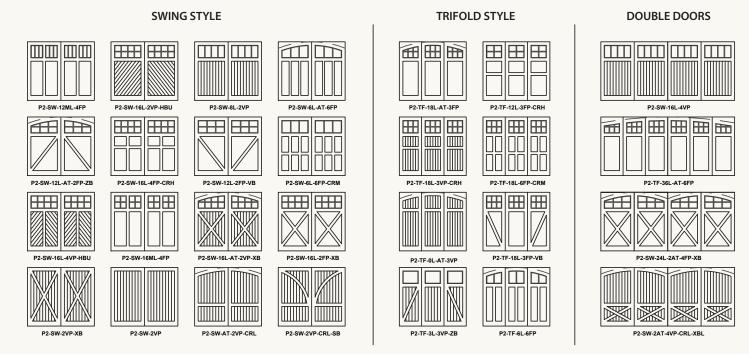
Our simulated divided lite window grilles provide an opportunity to complement your home's existing architecture as well as to create something new.

Finishes for Maximum Durability and Appeal

Our factory finish option has superior heat reflectivity and provides a long-lasting paint finish. There are 8 standard colors to choose from, or select any custom color. Standard or custom dark paint colors (with a light reflectance value (LRV) of 60 or less) require our high-temperature urethane upgrade option.

PRELUDE 2 DESIGNS

Here is a sampling of designs available in our low-maintenance vinyl doors. Please inquire about additional designs, or let us customize one for you.



DOOR SPECIFICATIONS & CONSTRUCTION:

- Standard overall door thickness of 1%".
- Low-maintenance cellular vinyl face on insulated steel frame
- Standard steel frame and insulation provides an R value of 7.8.
- Bright white interior door finish
- Glazing is double-strength clear glass.
- Grid patterns use simulated divided lites.
- Window muntins are beveled 1" wide.
- Bottom astragal with weather stripping is an EPDM rubber seal mounted in an aluminum retainer.
- Highly durable and resistant to moisture, decay and rotting.
- Matching door stops are available and include a choice of black, brown, beige or white Q-Lon seals.

Upgrade Options:

- High-temperature urethane face for dark paint colors with a light reflectance value (LRV) of 60 or less as shown on the front cover.
- Mullioned lites
- Tempered, insulated or specialty glass
- R-16 insulated steel frame option, door thickness of 21/4"
- · Herringbone V-groove panels
- Custom arch top
- Custom-design panels and/or window grilles
- Custom door designs
- Decorative hardware

Standard Design Choices:

- Standard arch or square top
- Glass top section
- · Beveled window muntins
- Solid top no glass
- Flat recessed panels (FP)
- V-Groove panels (VP)
- Simulated raised panels (RP)
- Cross bucks (X-buck), V-Bucks, Z-Bucks (A-Bucks)
- Cross rails

Finish Options:

- Standard vinyl-faced doors leave our factory unfinished
- High-temperature urethane-faced doors leave the factory primed.
- Any Prelude 2 door can be factory finished using one of our 8 standard colors or a custom color of your choice. Dark colors, including standard colors identified with *, require the high-temperature urethane upgrade to maintain our warranty.

Guaranteed Quality:

Artisan warrants each Prelude 2 door for a period of 3 years against manufacturing defects and 1 year on factory-applied finishes.

Standard Paint Colors:



