

ARTISAN

CUSTOM DOORWORKS

BEYOND ELEGANCE

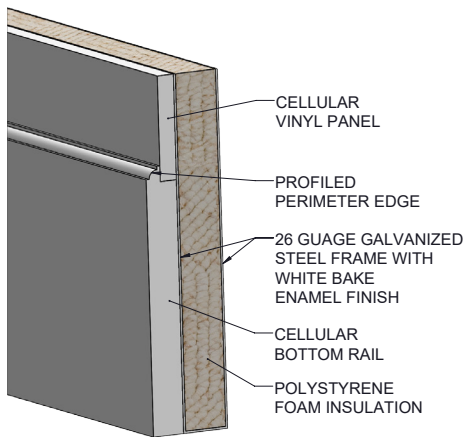


Symphony

SERIES OF FINE VINYL CARRIAGE DOORS

- ❖ Smooth cellular vinyl face and trim boards
- ❖ Profiled edge trim, panel, and window details
- ❖ Simulated divided lites that feature an exterior grille with profiled edge milling for a rich, architectural detail
- ❖ Frame overlay is precision-milled with profiled edges to add elegant detailing
- ❖ Hidden fastening techniques result in a clean and mark-free exterior surface
- ❖ Excellent durability with outstanding impact resistance and dimensional stability
- ❖ EasyCare finish in Designer White standard or custom light colors
- ❖ Easily customized to meet your design needs
- ❖ Standard and custom door sizes available
- ❖ Built by Hand

SPECIFICATIONS



SYMPHONY SECTION

Double-sided, steel insulated flush-core frame with baked-on paint finish and cellular vinyl overlay trim boards

Exterior and interior Steel is 26 gauge

Cellular vinyl overlay face boards are mechanically fastened together using hidden pocket screw holes for weather tight joints, then are bonded to the steel core frame.

Foam insulation contributes to energy efficiency with a total calculated R-Value of 9.1

Window grilles are cellular vinyl, interlocked together with the sub-frame and have milled profiled edges

Double strength clear glass is the standard

Square kerf accentuates the look of a swing, trifold or bifold door

Bottom astragal is an L-shaped aluminum retainer with a rubber seal

Custom paint colors are formulated with heat-reflective paint to minimize solar heat gain on exterior surface

MATERIAL OPTIONS

2" Upgraded steel frame R 18

Insulated or decorative glass.

FINISHES & COLORS

The Symphony door is coated at the factory with our Easy-Care paint finish to seal and protect the exterior while producing a smooth, white luster that's both durable and beautiful. Our special heat-reflective Designer White paint has a medium gloss finish.

Paint Finish Options:

- ❖ Factory-applied EasyCare Designer White paint finish (Included in base price)
- ❖ Custom EasyCare paint color

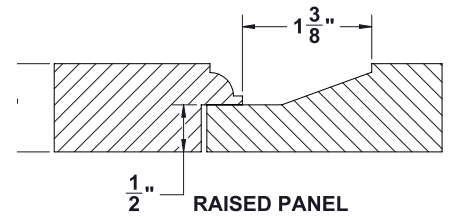
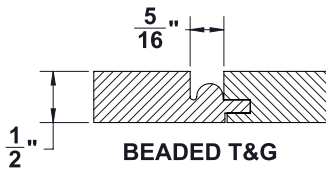
Factory-applied custom colors are formulated with heat-reflective paint that is designed specifically for vinyl. We can color match any color sample you provide from any manufacturer, providing that the color's Light Reflectance Value (LRV) is 60 or greater.

Symphony custom paint colors and field paint colors must have an LRV (Light Reflectance Value) of greater than or equal to 60 (light colors) in order to maintain our warranty. Darker colors absorb more heat from the sun that leads to fading, as well as excessive expansion and contraction at joints and seams, due to the extreme conditions created by dark colors.



SYMPHONY SERIES—DOOR DESIGNS

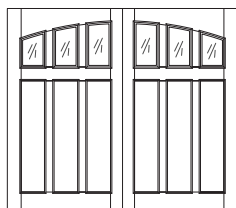
Symphony is available in three classic door designs: Swing, Trifold, and Bifold. Below is an array of the various panels and trim options available for each door design. See our entire collection on the web.



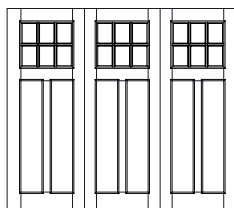
FLAT PANELS

BEADED PANELS

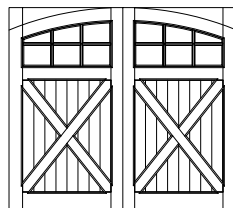
RAISED PANELS



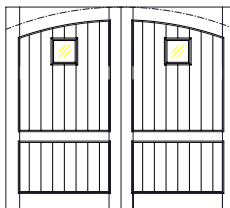
SY-SW-6ML-AT-6FP



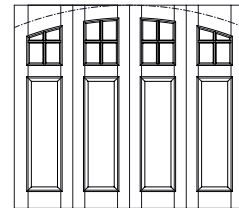
SY-TF-18L-6FP



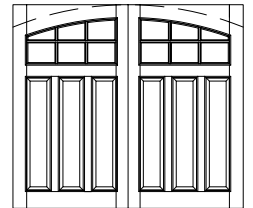
SY-SW-12L-AT-2BP-XB



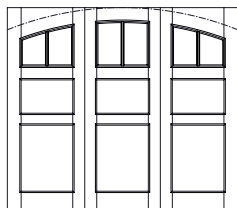
SY-BA-2L-AT-2BP-CR



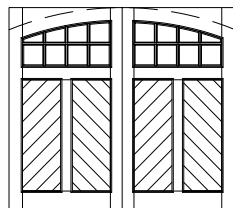
SY-BF-16L-AT-4RP



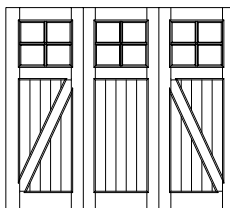
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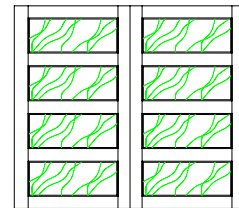
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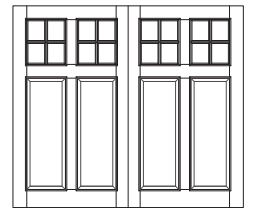
SY-SW-16L-AT-4BP-HB



SY-TF-12L-3BP-ZB



SY-SW-8L-3CR-GL



SY-SW-16ML-4RP

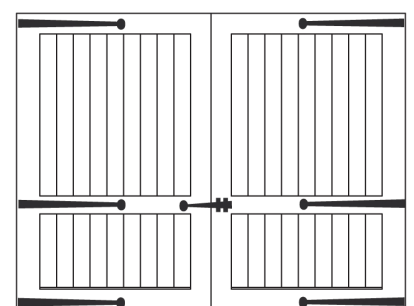
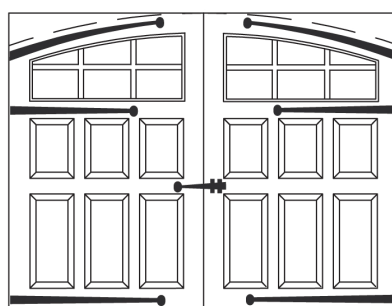
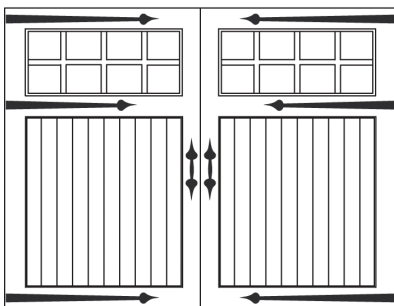
OPTIONAL DECORATIVE HARDWARE

Artisan decorative hardware includes a collection of stunning strap hinges, pull handles and latches all style-coordinated and hand-forged with a black powder-coat finish. Aluminum available for coastal areas.

Two thicknesses to choose from: 1/4" or 3/16".



EXAMPLE OF MOST POPULAR HARDWARE OPTIONS



SYMPHONY SERIES—VINYL CRAFTED THE ARTISAN WAY

Symphony is uniquely defined by its remarkable wood-like appearance and low maintenance features. Using the same rigorous manufacturing standards as our wood carriage door offerings, Symphony is milled and handcrafted the Artisan way, which results in milled edges that have sharp definition, and joinery that has flush, weather-tight qualities. To create even more richness, Symphony is coated at the factory with our easy-care finish to seal and protect the exterior while producing a smooth, white luster that's both durable and beautiful.



Elegant Carriage Door Designs

The Symphony Series is available in Swing, Bifold, and Trifold designs reminiscent of historic carriage doors as well as today's modern designs.

Standard and Custom Sizes

Choose from 7ft, 8ft, and 9ft heights in both single and double wide configurations to fit new or existing openings, or specify a custom size.

Low Maintenance

Symphony's exterior face boards have consistent quality throughout and resist moisture, cracking, insects and decay for minimal upkeep.

Excellent Durability

Symphony features outstanding impact resistance and dimensional stability for all types of climates and surroundings.

No Visible Fasteners

Hidden fastening techniques and dependable bonding methods result in clean, mark-free exterior surfaces.

Energy Efficient

Insulating properties of cellular vinyl face boards and steel foam core frame combine for calculated R-value of 9.1. Also available with R 18 Steel-frame option.

Easy-Care Finish

Multi-Step factory finish seals and protects while adding a rich, white luster for easy care and cleaning.