

ARTISAN  
CUSTOM DOORWORKS

ELEVATING THE GARAGE DOOR



# SYMPHONY

## VINYL GARAGE DOORS

Symphony Series combines the attractive appearance of historic wood carriage doors with the modern convenience of cellular vinyl, providing the perfect blend of detailing, durability and thermal-efficiency. Standard and custom door sizes are available.

# SYMPHONY SERIES VINYL DOORS COMBINE WOOD-LIKE APPEARANCE AND EXCELLENT DURABILITY



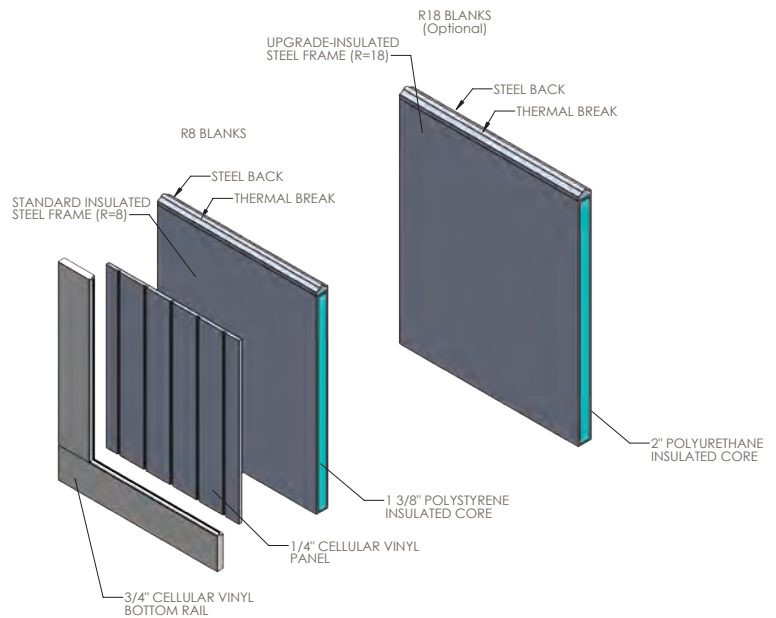
Swing style with arch top, oversized trim boards and decorative hardware

## Specifications

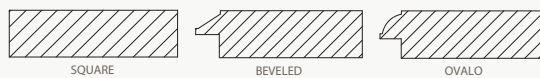
- Smooth cellular vinyl face and trim boards
- Square, beveled or ovalo trim profiles
- 26 gauge steel-sandwich insulated frame with baked on enamel finish.
- Overlay face boards are mechanically fastened together using hidden pocket screw holes for weather tight joints, then are bonded to the steel core frame.
- Hidden fastening techniques result in a clean and mark-free exterior surface.
- Square kerf accentuates the look of a swing, trifold or bifold door
- Simulated divided lites that feature an exterior grille with profiled edge milling for a rich, architectural detail.
- Double strength clear glass is standard.
- Excellent durability with outstanding impact resistance and dimensional stability.
- Optional Easy Care finish available in standard Designer White and custom lighter colors. (LRV 60 and above)
- Bottom astragal is an L-shaped aluminum retainer with a rubber seal.
- Easily customized to meet your design needs.
- Built by Hand.

**On the cover:** Swing style with custom arch top, 6 lites and 2 beaded panels. Fleur-de-lis decorative hardware.

## Construction

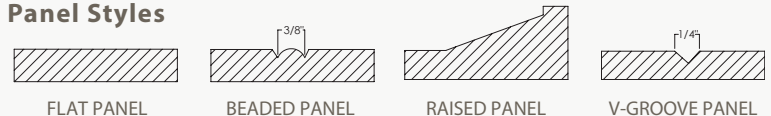


## Trim Profiles



Square, beveled or ovalo trim profiles

## Panel Styles



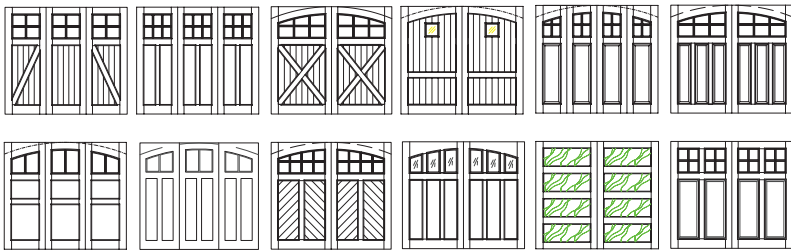
We offer four panel profiles to choose from and to be able to match architectural features of your home.





Swing style with 16 lites and oversized trim boards with matching Artisan entry door

### Door Designs



Here are examples of different trim boards, please visit our door drawing library at [artisandoorworks.com](http://artisandoorworks.com) to see all available options.

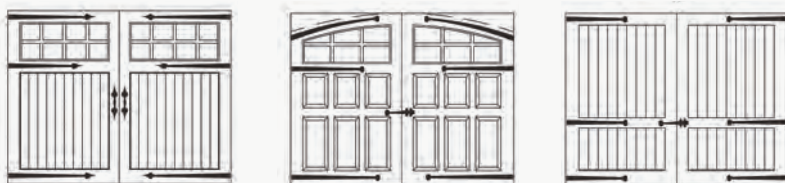
### Decorative Hardware

Artisan decorative hardware includes a collection of stunning strap hinges, pull handles and latches all style-coordinated and hand-forged with a black powder-coat finish. Aluminum available for coastal areas.

You can select 1/4" or 3/16"-thickness.



### Examples of most Popular Hardware Options



### Why Symphony

The garage door industry has changed a lot since Artisan helped launch the movement toward real wood, hand-made, carriage-style doors. While owners of signature architectural properties paid handsomely for that Old World craftsmanship and authenticity, the rest of the market sought a way to capture the look and feel of real wood but with low maintenance materials and mass production methods. Enter technical innovations like CNC routing machines that could quickly carve a design onto a flat piece of vinyl or printing wood grain patterns on a thin piece of steel.

In recent years, the market has been overrun with commodity carriage house doors that are cookie-cutter substitutes for the real deal. With one important exception of course — Artisan's hand-made Symphony series, which is a New World unto itself. No one does details like Artisan.

While an architecturally rich appearance is the main reason homeowners gravitate to Symphony, the added appeal is a low maintenance and durable design. That extends from an optional easy-care finish to outstanding impact resistance and dimensional stability, to an overall package that has made Symphony the first door series in the Artisan family to receive a 25-year warranty. That's lasting value that represents a whole new world in garage door aesthetics, care, and longevity.



Swing style with cross bucks, 16 lites and 2 beaded panel. Heart tip decorative hardware.

## SYMPHONY SERIES - VINYL CRAFTED THE ARTISAN WAY

Symphony is uniquely defined by its remarkable wood-like appearance and low maintenance features. Using the same rigorous manufacturing standards as our wood carriage door offerings, Symphony is milled and handcrafted the Artisan way, which results in milled edges that have sharp definition, and joinery that has flush, weather-tight qualities.

### Elegant Carriage Door Designs

The Symphony Series is available in Swing, Bifold, and Trifold designs reminiscent of historic carriage doors as well as today's designs.

### Standard and Custom Sizes

Choose from 7ft, 8ft, and 9ft heights in both single and double wide configurations to fit existing openings, or specify a custom size.

### Low Maintenance

Symphony's exterior face boards have consistent quality throughout and resist moisture, cracking, insects and decay for minimal upkeep.

### Excellent Durability

Symphony features outstanding impact resistance and dimensional stability for all types of climates and surroundings.

### No Visible Fasteners

Hidden fastening techniques and dependable bonding methods result in clean, mark-free exterior surfaces.

### Energy Efficient

Insulating properties of cellular vinyl face boards and steel foam core frame combine for calculated R-value of 9.1. Also available with R 18 Steel-frame option.

### Easy-Care Finish

Optional multi-Step factory finish seals and protects while adding a rich luster for easy care and cleaning.

### 25 Year Limited Warranty